

Ship 12/01

Dart Aerospace Ltd.

Date: Wednesday, 10/01/2007 8:54:53 AM  
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DOOR PANEL  
Job Number : 30208  
Estimate Number : 11903  
P.O. Number : N/A Part Number : D2116  
This Issue : 10/01/2007 S.O. No. : N/A Drawing Number : D2116 REV C  
Prsht Rev. : NC Project Number : N/A  
First Issue : N/A Type : SMALL / MED FAB Drawing Revision : C  
Previous Run : 30208 Material : N/A  
Written By : Due Date : 16/01/2007 Qty: 2 Um: Each  
Checked & Approved By :  
Comment : Est. E98.12.07 Added finish DM  
Est Rev:F Now on Waterjet 07-01-10 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M2024T3S063 2024-T3 .063 sheet



Comment: Qty.: 0.4535 sf(s)/Unit Total : 0.9070 sf(s)  
2024-T3 .063 sheet  
Material: 2024-T3 .063QA-A-250/5  
Batch ~~419054~~ M101022

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
1-Cut as per Dwg D2116  
Dwg Rev: C  
Prog Rev: C

2-Deburr if necessary

SAD 07:01:10

(2)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07:01:10

(2)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

07/01/10 (2)

5.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1  
Acid etch and Alodine as per QSI 005 4.1

07 01 10

(2)

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Seq. #:	Machine Or Operation:	Description :
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6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

FC 07 01 10 (2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

SA 215

FC 07 01 10 (5)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07 01 10 (2)

Job Completion



u 07 01 10

[illegible]

DART AEROSPACE LTD		Work Order:	D2116 30298
Description: Door PNL		Part Number:	D2116
Inspection Dwg:		Rev: C	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

**X**


## First Article

**x**

## Prototype

[illegible]

Measured by:	JAN
Date:	07:05:10

<b>Audited by:</b>	
<b>Date:</b>	07/01/10

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	